Safety Data Sheet
Diamond Wheels

1. IDENTIFICATION

Product Identifier: Diamond Wheels

Product Use: Abrasive materials used for cutting and grinding of metals, concrete, masonry, and building materials.

Restrictions on Use: Use only as directed.

Manufacturer:
Pearl Abrasive Co.
6832 E. Slauson Ave.
Commerce, CA 90040

Phone: (800) 969-5561
Emergency Phone: (562) 927-5561
Website: www.pearlabrasive.com

Date of Preparation: March 31, 2015

2. HAZARD(S) IDENTIFICATION

As sold, this product is a manufactured article and is not classified as hazardous according to OSHA Communication Standard, 29 CFR 1910.1200.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel</td>
<td>12597-69-2</td>
<td>68-90</td>
</tr>
<tr>
<td>Nickel</td>
<td>7440-02-0</td>
<td>2-9</td>
</tr>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>5-8</td>
</tr>
<tr>
<td>Iron</td>
<td>7439-89-6</td>
<td>0-7</td>
</tr>
<tr>
<td>Tin</td>
<td>7440-31-5</td>
<td>2-5</td>
</tr>
<tr>
<td>Cobalt</td>
<td>7440-48-4</td>
<td>0-3</td>
</tr>
<tr>
<td>Diamond</td>
<td>7782-40-3</td>
<td>0-3</td>
</tr>
</tbody>
</table>

The specific identity and/or exact percentage has been withheld as a trade secret.

4. FIRST AID MEASURES

Ingestion: If dust is swallowed, seek medical attention.
Inhalation: If overexposed to dust, remove victim to fresh air and get medical attention.
Eye Contact: Flush eyes thoroughly with water, holding open eyelids. Get medical attention if irritation persists. Obtain immediate medical attention for foreign body in the eye.
Skin Contact: Wash dust from skin with soap and water. Launder contaminated clothing before reuse.
Most important symptoms/effects, acute and delayed: Eye and skin contact with brushing dust may cause mechanical irritation.
Indication of immediate medical attention and special treatment, if necessary: Immediate medical attention is generally not required.

5. FIRE FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media: Use any media that is appropriate for the surrounding fire.

Specific hazards arising from the chemical: This product is not combustible, however, consideration must be given to the potential fire or explosion hazards from the base material being processed. Many materials create flammable or explosive dusts or turnings when machined or ground.

Special protective equipment and precautions for fire-fighters: Firefighters should wear full emergency equipment and NIOSH approved positive pressure self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures: Wear appropriate protective clothing as needed to avoid eye contact and inhalation of dust.

Environmental precautions: Avoid release into the environment. Report releases as required by local, state and federal authorities.

Methods and materials for containment and cleaning up: Pick up, sweep up or vacuum and place in a container for disposal. Minimize generation of dust.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid breathing dust. Avoid eye or skin contact. Do not ingest dust. Wash thoroughly after handling and use, especially before eating, drinking or smoking. Consider potential exposure to components of the base materials or coatings being ground. Refer to OSHA’s substance specific standards for additional work practice requirements where applicable.

In normal power machining operations, the material being removed will fly off the cutting tool with considerable force. The potential for serious injury exists for both the operator and others in the work area (possibly 50 feet or more from the cutting tool). To protect against this hazard, before rotating the cutting tool, during rotation and until the rotation stops, all persons in the area must wear safety goggles or full face shields over safety glasses with side shields, along with appropriate protective clothing.

Conditions for safe storage, including any incompatibilities: Store in accordance with manufacturing instructions.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines:

<table>
<thead>
<tr>
<th>Steel</th>
<th>None Established</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel (elemental)</td>
<td>1.5 mg/m^3 TWA ACGIH TLV (inhalable)</td>
</tr>
<tr>
<td></td>
<td>1 mg/m^3 TWA OSHA PEL</td>
</tr>
<tr>
<td>Copper</td>
<td>1 mg/m^3 TWA ACGIH TLV</td>
</tr>
<tr>
<td></td>
<td>1 mg/m^3 TWA OSHA PEL</td>
</tr>
<tr>
<td>Iron (as iron oxide)</td>
<td>10 mg/m^3 TWA OSHA PEL (fume)</td>
</tr>
<tr>
<td></td>
<td>5 mg/m^3 TWA ACGIH TLV (respirable)</td>
</tr>
<tr>
<td>Tin</td>
<td>2 mg/m^3 TWA ACGIH TLV</td>
</tr>
<tr>
<td></td>
<td>2 mg/m^3 TWA OSHA PEL</td>
</tr>
<tr>
<td>Cobalt (as Co)</td>
<td>0.02 mg/m^3 TWA ACGIH TLV</td>
</tr>
<tr>
<td></td>
<td>0.01 mg/m^3 TWA OSHA PEL (metal dust and fume)</td>
</tr>
<tr>
<td>Diamond</td>
<td>None Established</td>
</tr>
</tbody>
</table>

Note: Consider also components of base materials and coatings being sanded.

**Appropriate engineering controls:** Use local exhaust or general ventilation as required to minimize exposure to dust and maintain the concentration of contaminants below occupational applicable limits.

**Individual protection measures, such as personal protective equipment:**

**Respiratory protection:** Use NIOSH approved respirator if exposure limits are exceeded or where dust exposures are excessive. Consider the potential for exposure to components of the coatings or base material being ground in selecting proper respiratory protection. Refer to OSHA’s specific standards for lead, cadmium, etc. where appropriate. Selection of respiratory protection depends on the contaminant type, form and concentration. Select and use respirators in accordance with OSHA 1910.134 and good industrial hygiene practice.

**Skin protection:** Cloth or leather gloves recommended.

**Eye protection:** Safety goggles or face shield over safety glasses with side shields.

**Other:** Protective clothing as needed to prevent contamination of personal clothing. Hearing protection may be required.

9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance (physical state, color, etc.):** Gray solid wheel

**Odor:** No Odor

<table>
<thead>
<tr>
<th>Odor threshold:</th>
<th>Not applicable</th>
<th><strong>pH:</strong></th>
<th>Not applicable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point/freezing point:</td>
<td>Not applicable</td>
<td><strong>Boiling Point:</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point:</td>
<td>Non-Combustible</td>
<td><strong>Evaporation rate:</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>Not applicable</td>
<td><strong>UEL:</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammable limits: LEL:</td>
<td>Not applicable</td>
<td><strong>Vapor density:</strong></td>
<td></td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>Not applicable</td>
<td><strong>Solubility(ies):</strong></td>
<td>Not soluble</td>
</tr>
<tr>
<td>Relative density:</td>
<td>Not applicable</td>
<td><strong>Auto-ignition temperature:</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water:</td>
<td>Not applicable</td>
<td><strong>Viscosity:</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>Not applicable</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity: Not reactive
Chemical stability: Stable
Possibility of hazardous reactions: None known.
Conditions to avoid: None known
Incompatible materials: None known
Hazardous decomposition products: Dust from machining could contain ingredients listed in Section 3 and other, potentially more hazardous components of the base material being processes or coatings applied to the base material.

11. TOXICOLOGICAL INFORMATION

Routes of exposure:
Ingestion: None expected under normal use conditions. Swallowing large pieces may cause obstruction of the gastrointestinal tract.
Inhalation: Dust may cause respiratory irritation.
Eye: Dust may cause eye irritation. Dust particles or filings may cause abrasive injury to the eyes.
Skin: Rubbing brush across the skin may cause mechanical irritation or abrasions. Nickel exposure can cause an allergic dermatitis called “nickel itch”.
Sensitization: Nickel and cobalt can cause skin and/or respiratory sensitization.
Chronic: Long-term overexposure to respirable dust may cause lung damage (fibrosis) with symptoms of coughing, shortness of breath and diminished breathing capacity. Skin and/or respiratory sensitization may also occur. Chronic effects may be aggravated by smoking. Prolonged exposure to elevated noise levels during operations may affect hearing. A greater hazard, in most cases, is the exposure to the dust/fumes from the material or paint/coatings being sanded. Most of the dust generated during sanding is from the base material being sanded and the potential hazard from this exposure must be evaluated.
Carcinogenicity: Nickel and cobalt are classified as group 2B carcinogens by IARC. Nickel is listed by NTP as reasonably anticipated to be a carcinogen. None of the other components are listed as carcinogens by IARC, NTP or OSHA.
Reproductive Toxicity: Cobalt has been shown to cause reproductive toxicity in laboratory animals. In a 12 week study, male rats were administered 6.4, 11.6 or 23 mg/kg in drinking water. At all doses, decreased implantations, increased resorptions, decreased viable fetuses and decrease sperm counts were observed. The two higher doses showed decreased relative testes weight ad testes necrosis and degenerations.

Numerical measures of toxicity: This product and its components are not acutely toxic. The only acute toxicity data available for the components are listed below.
Steel: No data available
Nickel: LD50 oral rat > 9000 mg/kg
Copper: LD50 oral rat > 2500 mg/kg, LC50 inhalation rat > 5.11 mg/L, LD50 dermal rat > 2000 mg/kg,
Oncorhynchus mykiss LC50 : 190 ug/L/96hr
Iron: LD50 oral rat: 98.6 g/kg, LD50 inhalation rat > 5 mg/kg (intracheal instillation applied)
Tin: LD50 oral rat > 2000 mg/kg, LC50 inhalation rat > 4.75 mg/L, LD50 dermal rat > 2000 mg/kg, Pimephales promelas LC50 > 12.4 ug/L/96 hr
Cobalt: LD50 oral rat: 550 mg/kg, LC50 inhalation rat <= 0.05 mg/L (analytical), LD50 dermal rat > 2000 mg/kg
Diamond: LD50 oral rat > 2000 mg/kg, LC50 inhalation rat > 5.2 mg/L, LD50 dermal rat > 2000 mg/kg
12. ECOLOGICAL INFORMATION

Ecotoxicity:

Nickel: Oncorhynchus mykiss LC50: 15.3 mg/L/96hr
Copper: Oncorhynchus mykiss LC50 190 ug/L/96hr Tin:
Pimephales promelas LC50 > 12.4 ug/L/96 hr Cobalt:
Danio rerio LC50 > 181 mg/L/96hr

Persistence and degradability: Biodegradation is not applicable to inorganic compounds.
Bioaccumulative potential: No data available
Mobility in soil: No data available.
Other adverse effects: No data available.

13. DISPOSAL CONSIDERATIONS

Dispose in accordance with all applicable local, state/provincial and federal regulations. Local regulations may be more stringent than regional and national requirements. It is the responsibility of the waste generator to determine the toxicity and physical characteristics of the material to determine the proper waste identification and disposal in compliance with applicable regulations.

14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>UN Number</th>
<th>Proper shipping name</th>
<th>Hazard Class</th>
<th>Packing Group</th>
<th>Environmental Hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>TDG</td>
<td>None</td>
<td>Not Regulated</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable – product is transported only in packaged form.
Special precautions: None identified.

15. REGULATORY INFORMATION

SARA Section 311/312 Hazard Categories: Not Applicable (manufactured articles)

SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372 (Toxic Chemical Release Reporting):

- Nickel 7440-02-0  68-90
- Copper 7440-50-8  5-8
- Cobalt 7440-48-4   0-3
California
This product Nickel 7440-02-0 68-90 Cancer
following Cobalt 7440-48-4 0-3 Cancer
Proposition 65: contains the substances known

to the state of California to cause cancer and/or reproductive toxicity:

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA Rating:</th>
<th>Health = 1</th>
<th>Flammability = 0</th>
<th>Instability = 0</th>
</tr>
</thead>
<tbody>
<tr>
<td>HMIS Rating:</td>
<td>Health = 1</td>
<td></td>
<td>Physical Hazard = 0</td>
</tr>
</tbody>
</table>

The preceding information is believed to be correct and current as of the date of preparation of this Material Safety Data Sheet. Since the use of this information and the conditions of use of this product are not within the control of Pearl Abrasive Co., it is the user’s obligation to assure safe use of this product.